

APOSPositioning System

SYSTEMS IN MOTION







APOS positioning systems with VAHLE conductor lines

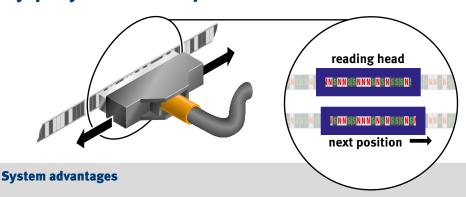
were developed for automated handling systems in material flow technology.

The control system can constantly query the absolute position

of the mobile consumer.

Operating principle

Vahle-APOS consists of a code strip with a magnetic length coding as a reading head with integrated logic, which transmits the position to the control system via the interface. The intelligent reading head determines the position from the code strip and evaluates it for downstream control systems for processing.



- absolute position determination up to 524 m
- Space-saving solutions for integration into the powerail system or for installation in parallel to the runway
- retrofittable for U 10, FABA 100 and VKS 10
- absolute position immediately available when switching on or after a power failure
- travel speed up to 6 m/s

- reliable position detection even in humid or dusty environments
- trouble-free functionality even in poor lighting conditions
- the system enables the combination of horizontally and vertically combined handling equipment
- wear detection (depending on interface)

Overview of APOS components



The code strip comes factory assembled with a cross-magnetised specified code and is thus given a digital length coding.



The code rail consists of the support profile (1), the code strip (2) and the sliding strip (3). The sliding strip serves for the mounting and sliding guidance of the APOS LKG-17 reading head.



Sliding scanner for powerail systems U 10, VKS 10 and FABA 100.



Contactless scanning for powerail systems KBH and MKI.



Guide carrier for the mounting of the LB contactless reading head for KBH and MKL conductor line



Logging of APOS to CANopen, Profibus DP and others.

Intelligent positioning solutions with VAHLE and APOS perfectly integrated and retrofittable

U 10

FABA 100



MKH

VKS 10, APOS in

11-pole













Type	Name	Interface	U 10	FABA 100	KBH	MKH	VKS		Order-no.
				100			10-pole	11-pole	
Contactless reading head									
LB15-RS485	Standard protection	RS485			•	•			2823159
LB15-SSI Gray	Standard protection	SSI (Gray Code)			•	•			2823252
LB15-SSI binary	Standard protection	SSI (binary code)			•	•			2823557
LB15-RS485 IP54	IP54 protection	RS485			•	•			2823555
LB15-SSI Gray IP54	IP54 protection	SSI (Gray Code)			•	•			2823554
Sliding reading head									
LKG17-Steel 2	Short arm	Steel 2		•					2823658
LLG17-Steel 2	Long arm	Steel 2		•					2823659
LKGU17-Steel 2	14 mm phase distance	Steel 2	•						2823627
LKG17-Steel 2	18 mm phase distance	Steel 2	•				•	•	2823666
LKG17-Leutze	Short arm	Leutze		•					2823450
LLG17-Leutze	Long arm	Leutze		•					2823452
LKG17-SSI	Short arm	SSI (Gray Code)		•					2823158
LLG17-SSI	Long arm	SSI (Gray Code)		•					2823212
Accessories									
SU - CAN	Interface module		0	0			0	0	2823262
SU - Profibus für LB	Interface module				0	0			2823263
SU - Profibus f. LKG u. LLG	Interface module		0	0			0	0	2518699
SU - Interbus	Interface module		0	0			0	0	2823264
CB 75	Code band 7.5 mm				•	•			2823254
CB 80	Sliding rail 8 mm		•	•			•	•	2823255
FP 20	Fixing profile					•			2823280
FP 25	Fixing profile				•				2823257
GB 80	Sliding rail 8 mm		•	•			•	•	2823446
TPA - U 10 - 6	Support profile		•						2823258
TPA - FABA 100 - 4	Support profile			•					2806571
TPA - VKS 10/10 - 6	Support profile						•		2823259
TPA - VKS 10/11 - 6	Support profile							•	2823265
LWK	Reading head carrier					•			2823445
LWM	Reading head carrier						•		2823261
ZAK	Accessories				•				2823281
ZAM	Accessories					•			2823282

Scope of delivery and services Catalog no. 1 Open conductor systems Open conductor systems 1a 2 Insulated conductor systems U10 2a **FABA 100** 2b U15, U25, U35 2c U20, U30, U40 2d 3 Compact conductor systems **VKS 10** 3a VKS - VKL 3b **VMT** 3с 4 Enclosed conductor systems **KBSL-KSL** 4a **KBH** 4b MKH 4c LSV - LSVG 4d 5 Contactless power supply Contactless power supply (CPS®) 5a 6 Data transmission VAHLE Powercom® 6a Slotted Microwave Guide (SMG) 6b 7 Positioning systems VAHLE APOS® 7a VAHLE APOS® Optic 7b 8 Festoon systems and cables Festoon systems for □-tracks 8a Festoon systems for flatform cables on I-tracks 8b Festoon systems for round cables on I-tracks 8c Festoon systems for ◊-tracks 8d Cables 8e 9 Reels Spring-operated cable reels 9a Motor-powered cable reels 9b 10 Other Battery charging systems 10a Heavy enclosed conductor systems 10b Tender 10c Contact wire 10d 11 Automotive | Handling Control systems 11a вок 11h **Assemblies / Commissioning** Spare parts / Maintenance service



